

NINE PUBLISHING INSERTS



Site	Site Contact for Inserts	Max available Commercial Insert slots*	Max Number of Preprinted Internal Products/ Unwinds	Delivery Deadline for Commercial Inserts	^Hand Inserting	Notes
MPC (Truganina)	03 9292 3468 mpcinserts@news.com.au	3	2	5 working days prior to publication	Possibly - refer to site	Number of inserts dependent on total pagination of host and total number of pages of inserts.
HPC (Hobart)	HPC_ACMprintnotification@news.com.au	3	4 without commercial inserts	5 working days prior to publication	Possibly - refer to site	Number of inserts dependent on total pagination of host and total number of pages of inserts.
APC (Adelaide Print Centre)	08 8206 3245 APC-nine.publishing@news.com.au	3	6 without commercial inserts	5 working days prior to publication	Possibly - refer to site	Number of inserts dependent on total pagination of host and total number of pages of inserts.
SPC (Chullora)	02 9288 1704 nsw-inserts@news.com.au	3	2	5 working days prior to publication	Possibly - refer to site	Number of inserts dependent on total pagination of host and total number of pages of inserts.
YPC (Yandina Print Centre QLD)	07 5454 7800 customesuccessteam@news.com.au	3	2	5 working days prior to publication	Possibly - refer to site	Number of inserts dependent on total pagination of host and total number of pages of inserts.

* Always Dependent on the size and weight of the insert and the size of host publication receiving the insert.

^Hand inserting must be discussed with site in advance. Small run jobs may be able to be accommodated however large circulation jobs cannot. (Requires more time and labour)

General Rules for ALL Sites

Number of inserts dependent on the total number of insert pages and number of inserts in the editions. There is no guarantee that the insert will fall in the exact centre of the book. Likewise the order of inserts in the book will be determined by the print site. As inserting is a mechanical process there is no guarantee of 100% strike rate. Strike rate may be impacted by the number, size and quality of inserts. At all times the print site reserves the right to cease an insert if production deadlines are being adversely affected. Inserts that arrive in poor condition or outside of specifications, may be refused by the print site.

INSERTS SPECIFICATION TABLE



		MPC Port Melbourne	Brisbane	Launceston	Mandurah	APC Adelaide	Chullora		
Single Sheet Inserts (see notes re Cards and Envelopes)	Dimensions	Minimum	A5 - 210 mm X 148	A5 - 210 mm X 148	A5 - 210 mm X 148 mm	A6 - 148 mm X 105	A5 - 210 mm X 148	A5 - 210 mm X 148	
		Maximum	390mm X 285 mm	390mm X 285 mm	390mm X 285 mm	390mm X 285 mm	390mm X 285 mm	390mm X 285 mm	
	Substrate GSM	Minimum	150gsm	150gsm	150gsm	150gsm	150gsm	150gsm	
		Maximum	180 gsm	180 gsm	180 gsm	180 gsm	180 gsm	180 gsm	
Folded Multiple Sheet Inserts - Trimmed Finish	Dimensions	Minimum	210 mm X 148 mm	210 mm X 148 mm	210 mm X 148 mm	210 mm X 148 mm	210 mm X 148 mm	210 mm X 148 mm	
		Maximum	395mm X 275 mm	395mm X 275 mm	395mm X 275 mm	395mm X 275 mm	395mm X 275 mm	395mm X 275 mm	
	4 - 6 pg	Minimum	100 gsm	100 gsm	100 gsm	100 gsm	100 gsm	100 gsm	
		Maximum	150 gsm	150 gsm	150 gsm	150 gsm	150 gsm	150 gsm	
	8 - 10 pg	Minimum	80 gsm	80 gsm	80 gsm	80 gsm	80 gsm	80 gsm	
		Maximum	120 gsm	120 gsm	120 gsm	120 gsm	120 gsm	120 gsm	
	Substrate GSM	12 - 14 pg	Minimum	60 gsm	60 gsm	60 gsm	60 gsm	60 gsm	60 gsm
			Maximum	100 gsm	100 gsm	100 gsm	100 gsm	100 gsm	100 gsm
		16 - 36 pg	Minimum	54 gsm	54 gsm	54 gsm	54 gsm	54 gsm	54 gsm
			Maximum	80 gsm	80 gsm	80 gsm	80 gsm	80 gsm	80 gsm
		36 - 56 pg	Minimum	54 gsm	54 gsm	54 gsm	54 gsm	54 gsm	54 gsm
			Maximum	65 gsm	65 gsm	65 gsm	65 gsm	65 gsm	65 gsm
	Press Finish / Tabloid Inserts excluding Wound Pre-prints	Dimensions	Minimum	340mm X 289 mm	340mm X 289 mm	340mm X 289 mm	340mm X 289 mm	340mm X 289 mm	340mm X 289 mm
			Maximum	405 mm X 289 mm	405 mm X 289 mm	405 mm X 289 mm	405 mm X 289 mm	405 mm X 289 mm	405 mm X 289 mm
4 - 8 pg		* Format / Fold	Crashfold	Crashfold	Crashfold	Crashfold	Crashfold	Crashfold	
		Minimum	52 gsm	52 gsm	52 gsm	52 gsm	52 gsm	52 gsm	
Substrate GSM		12 - 16 pg	Maximum	70 gsm	70 gsm	70 gsm	70 gsm	70 gsm	70 gsm
			* Format / Fold	Crashfold	Crashfold	Crashfold	Crashfold	Crashfold	Crashfold
		20 - 32 pg	Minimum	52 gsm	52 gsm	52 gsm	52 gsm	52 gsm	52 gsm
			Maximum	70 gsm	70 gsm	70 gsm	70 gsm	70 gsm	70 gsm
		20 - 32 pg	* Format / Fold	Flat Press Finish	Flat Press Finish	Flat Press Finish	Flat Press Finish	Flat Press Finish	Flat Press Finish
			Minimum	42 gsm	42 gsm	42 gsm	42 gsm	42 gsm	42 gsm
		Maximum	52 gsm	52 gsm	52 gsm	52 gsm	52 gsm	52 gsm	
		Standard Fold	✓	✓	✓	✓	✓	✓	
Acceptable Folds		Roll Fold	✓	✓	✓	✓	✓	✓	
		French Fold	✓	✓	✓	✓	✓	✓	
	Gate Fold	✓	✓	✓	✓	✓	✓		
	Open Gate Fold	✗	✗	✗	✗	✗	✗		
Unacceptable Folds	Concertina Fold	✗	✗	✗	✗	✗	✗		
	Map Fold	✗	✗	✗	✗	✗	✗		

Copies Required

Insert Production Spoilage Quantities Required - This quantity to be added to publication circulation print order to be obtained from distribution	Print Runs (Circulation) up to 5 K copies	Add 10 % or a minimum 250 copies
	Print Runs (Circulation) 5K to 20 K copies	Add 5 % or a minimum 500 copies
	Print Runs (Circulation) 20K to 50 K copies	Add 2 % or a minimum 750 copies
	Print Runs (Circulation) greater than 50 K copies	Add 1.5 % or a minimum 1000 copies

NOTES

* Format Fold for Press Finish / Tabloid Inserts - Crash Fold = Quarterfold = Folded in half.

Single sheet inserts are counted as two (2) pages.

Cards and Envelopes - by application to the print site. Test samples will be required.